



### CUSTOM AHUS

Custom design, precision engineered and ruggedly built all-aluminum units with state-of-the-art controls, fans and accessories. Industry leader in new facilities and expansions.



# SITEBILT AIR HANDLING SOLUTIONS

Unique in the industry, SiteBilt AHUs combine factory engineered quality with fast, easy on-site installation – and no building modification. Ideal for economical replacement installs.

Air Enterprise AHU's, built with a high percent of recycled materials, support growing LEED and Green Building initiatives. For over 50 years, Air Enterprises has delivered the highest in quality, reliability, energy efficiency, and more. Here are some of the reasons why:

Low air and vapor leakage is inherent in our design. Leak-resistant casing construction provides the lowest leakage rates in the industry guaranteed less than 1/2% of delivered volume at design pressures. Low leakage provides

Structurally reinforced filter banks ; will not fail because of excessive filter loading.

lower operational costs and enhanced integrity of conditioned air.

True thermal break casing technology minimizes potential for casing condensation.

**AIRENTERPRISES** 

Quality...not compromises

CUSTOM AIR HANDLING SYSTEM SOLUTIONS



Lightweight, corrosion resistant aluminum construction increases equipment life, reduces maintenance and downtime costs, and minimizes building structural requirements.

This is a representation of a basic air handling unit. Air Enterprises manufactures customized configurations of its air handling units, including multiple-story units, penthouse units, or any other conceivable configuration.



Structural casing is designed for deflections less than 1/200th of span casing. Withstands pressures in excess of 15 in. wc. Our design protects against catastrophic casing failure that could result from an improper system damper closure or other events that cause excessive unit static pressures.



Integral casing supports provide component mounting within the unit without penetrating the casing. Air quality and air and vapor leakage integrity are not compromised. Any coil can be removed or serviced from either side of the unit without disturbing the other coils. Entire coil banks need not be disassembled simply to replace or repair one coil.

Corrosion resistant coil construction features stainless steel casings and extra thick tube walls and fins for longer life. Coils are selected with wider fin spacing to improve efficiency and facilitate maintenance.

into the air stream.

insulation enhances air quality by

eliminating migration of insulation fibers

and potential microbiological contamination



Heavy-duty aluminum airfoil, low-leakage dampers reduce the potential for unit failure and minimize operating costs.

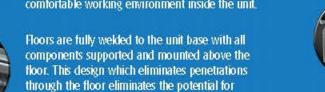


All access doors open against the air pressure. Unique double bevel air seal design features continuous door gaskets providing nonshearing compression to reduce door air leakage.



S-ATE

Structural aluminum base perimeter members, supports, and minimum ½" thick plate floors assure long life with maintenance-free structural integrity. This provides service personnel a safe and comfortable working environment inside the unit.





Full-height, batten-type sound attenuator sections feature aluminum construction with a solid aerodynamic nose cone to absorb noise. Insulation fibers are isolated from the air stream to avoid contamination.

Doors utilize high quality industrial hardware, such

as continuous piano hinges, to prevent door racking.

Door handles are cast aluminum to AE hardness

standards to curtail breakage

bolt to minimize the need for

handle replacement during the

and use an innovative

non-slip stainless steel

life of the unit



Air Enterprises offers high efficiency, industrial construction, direct-drive plenum type or belt-drive centrifugal fan assemblies that will provide longterm operational integrity and durability with reduced maintenance and increased efficiency.

Premium-efficiency HVAC motors offer

extended service life, reduced operating

costs, and greater compatibility for use

with variable speed drives.

Precision balanced fan/motor assemblies reduce loads on bearings and stress on fan structures for longer

equipment life.



using only standard tools, without

Stainless steel coil condensate pans,

designed with dual slope for positive

drainage, improve air quality by elimi-

nating potential undesirable micro -

biological elements in the airstream.



#### Design A System Online

For a great way to get started, just log on to www.airenterprises.com to access our icon-based AirWare 3000 design routine that allows you to easily lay out and design a custom air handling unit. Of course, you can also begin your Air Enterprises experience by phone, fax, or e-mail for assistance with preliminary engineering and programming



on any project AIRWARE 3000 DESIGN SYSTEM



leakage and costly water damage to elements



#### Air Enterprises - for all your custom air handling needs.

## A Partial Listing Of Air Enterprises Installations and Customers Installations

Abbott Laboratories Allison Transmission

Amgen

Anheuser Busch AstraZeneca

Battelle

Bausch & Lomb Bayer Healthcare Boehringer Ingelheim

Boeing/United Launch Alliance

BristoFMyers Squibb

Case Western Reserve University

Charles River Labs

Children's Hospital Medical Center of Akron

Cleveland Clinic Cornell University Cummins Engine Dartmouth College

DuPont Eli Lilly

Evanston Northwestern Healthcare

Florida Atlantic University Fox Chase Cancer Center

Genentech GlaxoSmithKline Harvard University

Inova / Alexandria Hospital Johns Hopkins Medical System Maryland General Hospital Massachusetts General Hospital

Mercedes Benz

Merck

MetroHealth Medical Center

New York University

NIH [National Institutes of Health]

Northwestern University

Olympic Tower Pfizer

Procter & Gamble Rutgers University Smith College

St. Johns Mercy Medical Center St. Jude Children's Research Hospital

Summa / Akron City Hospital

Syracuse University

University Hospitals of Cleveland University of California, Irvine

University of Chicago

University of Cincinnati Medical Center

University of Louisville

University of Maryland Medical System University of Pittsburgh Medical Centers University of Rochester Medical Center Vanderbilt University Medical Center

Veterans Health Virginia Tech

Washington University in St. Louis

Wyeth Xerox

Yale University

#### Markets

Hospital/Healthcare College/University Research Laboratory Museum/Library Pharmaceutical/Biotech Chemical/Polymer Electronics/Microelectronics Advanced Technology Data/Communications

